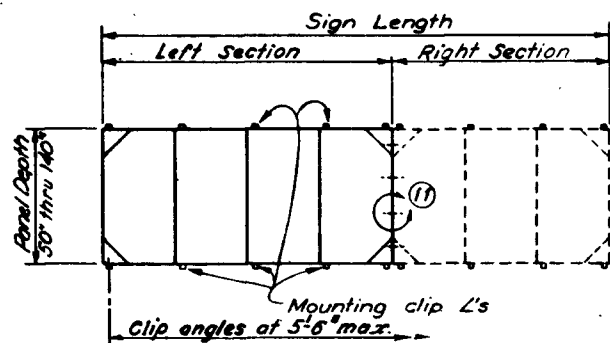
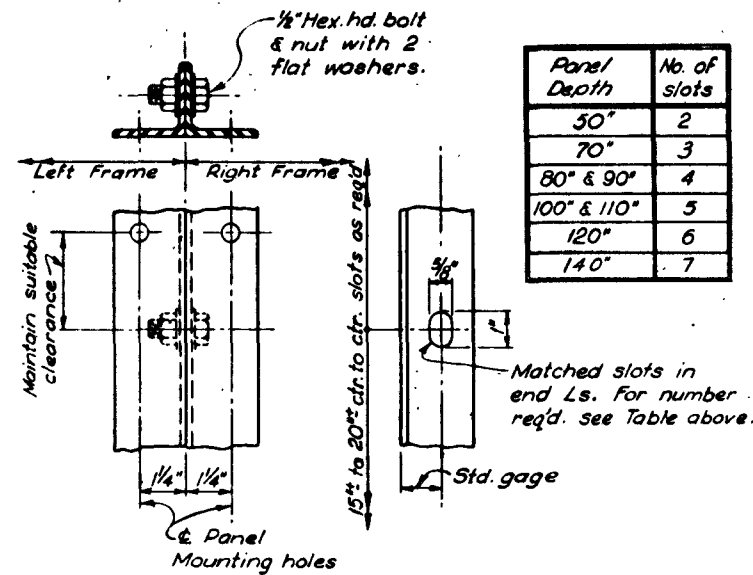




REMOVABLE FRAME
GREATER THAN 20'-0"

SIGN LENGTH	Left Section	Right Section
22'-0"	12'	10'
24'-0"	12'	12'
26'-0"	12'	14'
28'-0"	16'	12'
30'-0"	16'	14'
32'-0"	16'	16'
34'-0"	16'	18'
36'-0"	20'	16'
38'-0"	20'	18'
40'-0"	20'	20'

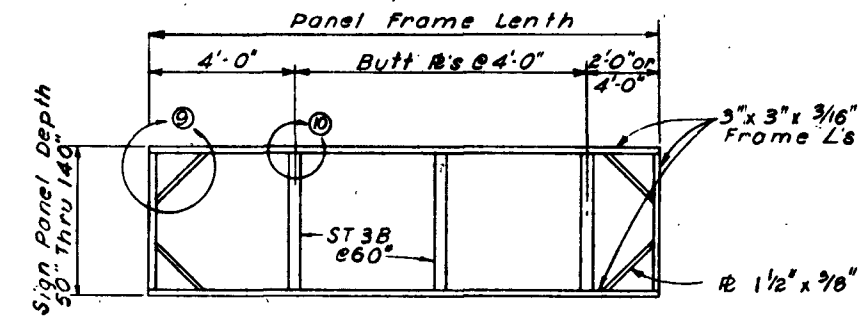
NOTES:
FRAMES FOR SIGNS GREATER THAN 20'-0" IN LENGTH SHALL BE FABRICATED IN TWO SECTIONS WITH LEFT SECTION A MULTIPLE OF 4'-0" IN LENGTH. SEE TABLE ABOVE.
SECTIONS SHALL BE HOISTED INTO PLACE INDIVIDUALLY AND BOLTED TOGETHER AS PER DETAIL 10 PRIOR TO TIGHTENING OF MOUNTING CLIP BOLTS.
BOLTING TWO SECTIONS TOGETHER AND HOISTING SIMULTANEOUSLY WILL NOT BE PERMITTED.



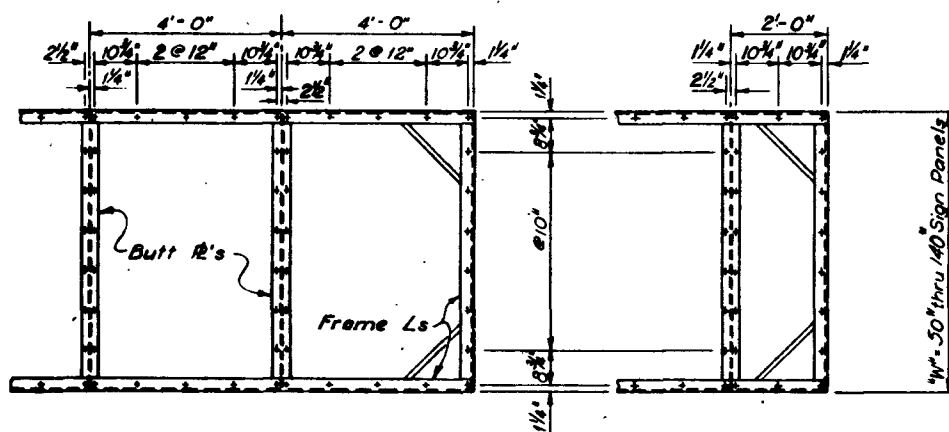
DETAIL 11

Panel Depth	No. of slots
50"	2
70"	3
80" & 90"	4
100" & 110"	5
120"	6
140"	7

Note:
Panel mounting holes not shown
Panel lengths available in 2'-0" increment.



TYPICAL REMOVABLE FRAME
(4'-0" thru 20'-0")



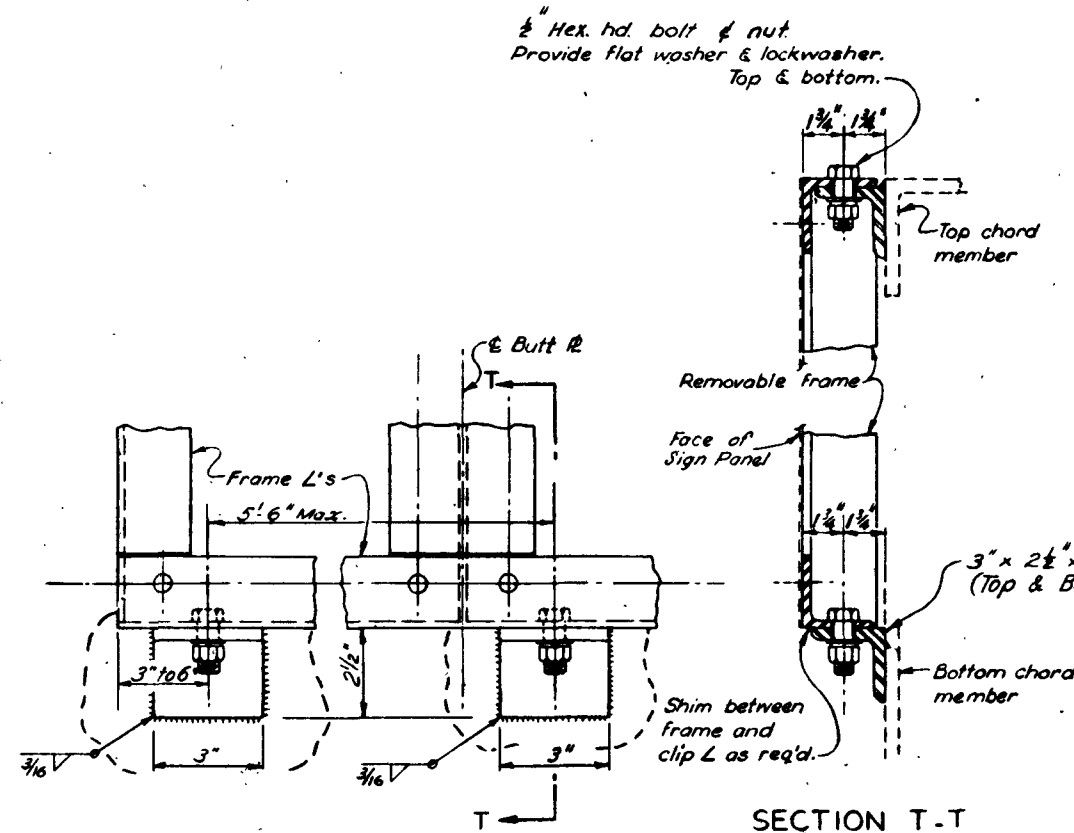
TYPICAL 4'-0" PANEL

TYPICAL 2'-0" PANEL

Note: All holes 1/2" diameter

MOUNTING HOLE SPACING FOR SIGN PANEL & FRAME

59368

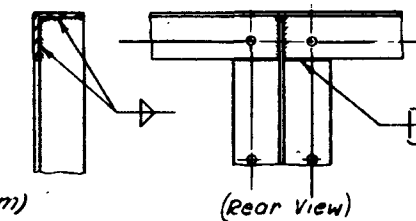


AT FRAME END

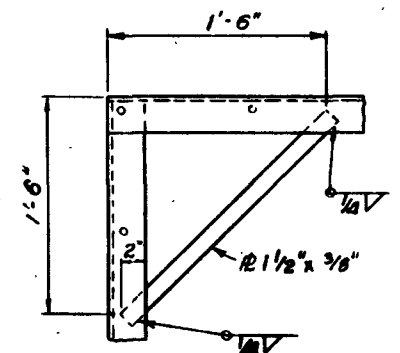
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FRAME MOUNTING DETAILS

- NOTES:
- FRAMES SHALL BE ALL-WELDED CONSTRUCTION.
 - 1/2" PANEL MOUNTING HOLES SHALL BE DRILLED BY TEMPLATE. SIGN PANEL MAY BE CONSIDERED A TEMPLATE.
 - DRILLED AND TAPPED HOLES (1/4"-20 N.C.) MAY BE USED WHERE INTERFERENCE DUE TO WELDS OR STRUCTURAL MEMBERS IS ENCOUNTERED.
 - BUTT PLATE FACES SHALL BE FLUSH WITH FACES OF FRAME ANGLES.
 - MOUNTING CLIP ANGLES SHALL BE LOCATED SUCH AS TO ALLOW THE TOP AND BOTTOM FRAME ANGLES OF THE REMOVABLE SIGN PANEL FRAME TO LIE ON A STRAIGHT HORIZONTAL LINE.
 - HOLES FOR MOUNTING REMOVABLE SIGN PANEL FRAME MAY BE SLOTTED 1" MAXIMUM PARALLEL TO THE AXIS OF THE SIGN.



DETAIL 10



DETAIL 9

TYPICAL JOINT DETAILS

STATE OF NEVADA
DEPARTMENT OF HIGHWAYS
OVERHEAD SIGN DETAILS
REMOVABLE SIGN PANEL FRAMES
STANDARD SHEET
107V3834
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