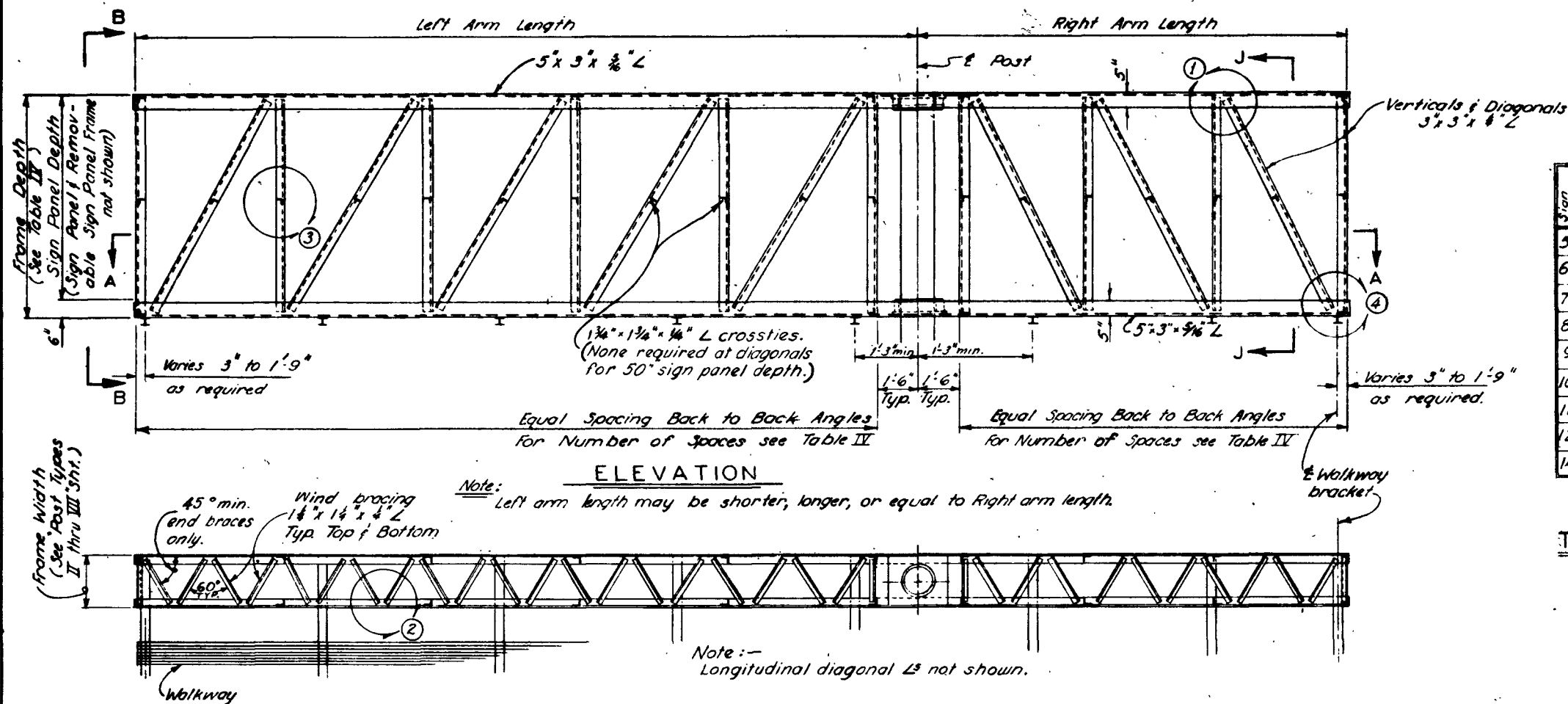
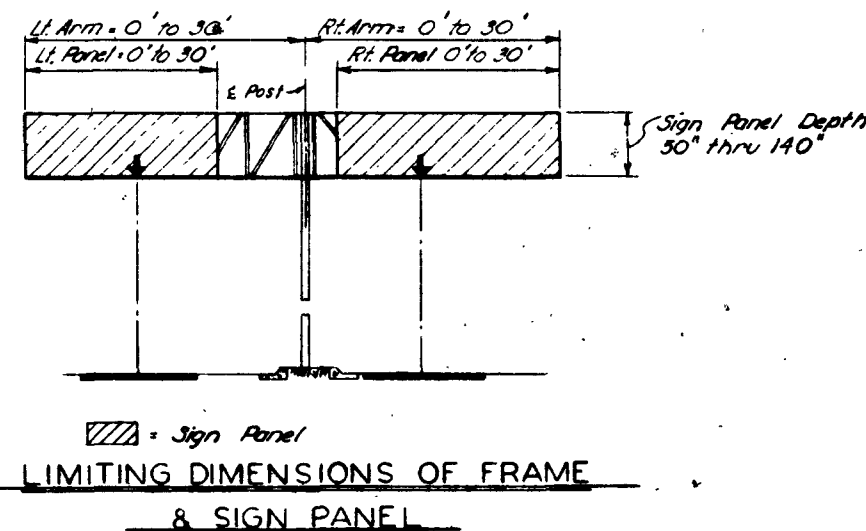
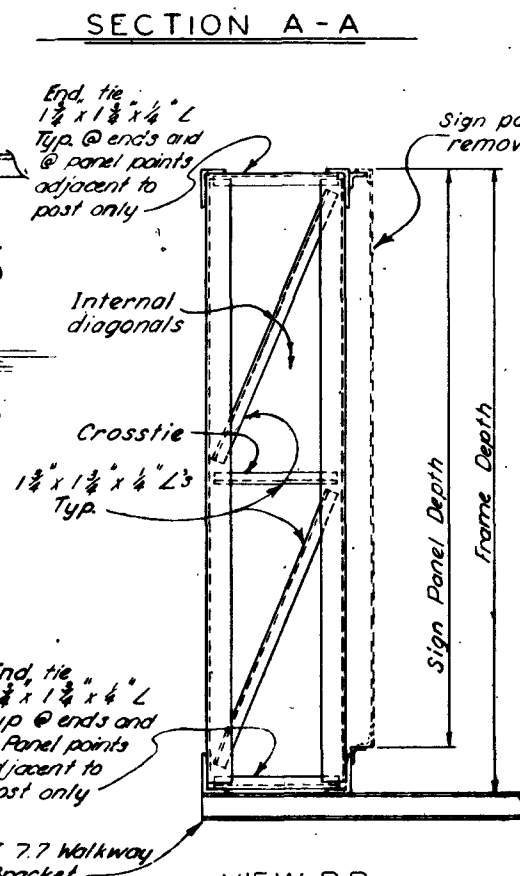
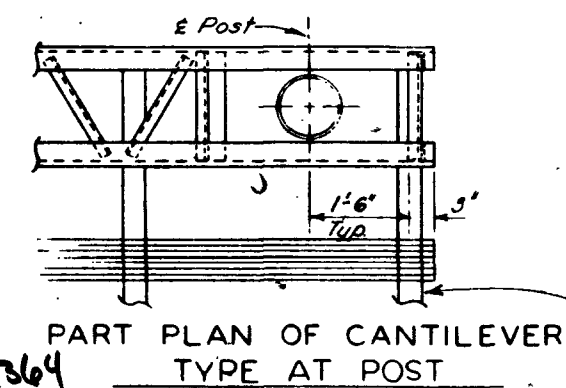
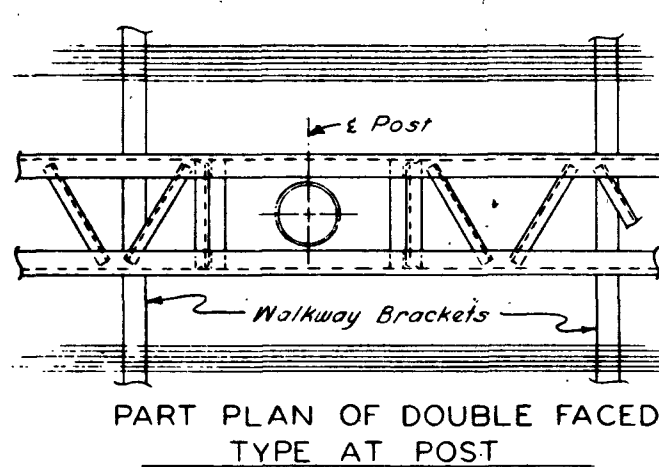
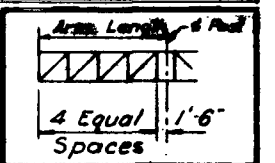




Sign Panel Depth	Frame Depth	ARM LENGTH LEFT OR RIGHT (FEET)																														
		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30		
50"	4'-8"																															
60"	5'-6"																															
70"	6'-4"																															
80"	7'-2"																															
90"	8'-0"																															
100"	8'-10"																															
110"	9'-8"																															
120"	10'-6"																															
140"	12'-2"																															

TABLE IV - NUMBER OF BRACING SPACES



- Notes:
- For Details ① thru ④ see "Structural Frame Details" sheet.
 - For sign panel frames see "Removable Sign Panel Frames" sheets.
 - For connection of frame to post see "Frame Junction Details" sheet.
 - For walkway see "Standard Walkway Details" sheet.
 - For location of ballast boxes, typical walkway arrangement, special instructions and examples, see "Instructions and Examples" sheet.
 - Minimum length of frame = 12'-0".
 - On single post sign structures the post shall be raked out of plumb, with the use of the leveling nuts in the proper direction and amount, to make the bottom of the sign frame level.
 - At final position of post all top and bottom nuts shall be tightened against base plate.